



# Maintenance Training Course



***PORTABLE – F9.9B/T9.9B***

***Syllabus***



PROGRAM: Yamaha Marine Maintenance Certification Program  
COURSE: Maintenance Training Course – PORTABLE – F9.9B/T9.9B  
PART NUMBER: LIT-99MNT-00-00 (textbook)  
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## **Student Learning Outcomes**

### ***Students will be able to:***

- use *F/T9.9 Service Manual* and related resources/tools
- use the maintenance charts in *F/T9.9 Service Manual*
- check and adjust valve clearance
- spot issues while performing regular maintenance tasks
- inspect and replace spark plugs
- changing engine oil using drain plug or extraction pump
- recommend and use the correct oil and lubricants
- properly drain and refill lower gear lubricant
- inspect and replace water pumps
- remove and reinstall lower units
- check power tilt and manual tilt operation
- inspect and replace anodes
- inspect and replace fuel filters and fuel pump
- conduct a compression test
- test fuel components on and off the engine
- remove and check fuel pump assembly
- inspect and replace timing belt
- inspect tiller handle operation
- inspect and adjust throttle/shift cables
- inspect and replace propellers
- create and submit a parts pick list in YMBS
- grease points and inspect cowlings
- inspect and replace marine batteries

### ***Students will understand:***

- the importance of service literature
- when and what to perform routine service on
- the importance of service
- the basic attributes of the propeller and what moves it
- fuel problems and resolutions

**F9.9B/T9.9B Maintenance Chart**

Item	Actions	Initial	Every			
		20 hrs. (3 months)	100 hrs. (1 year)	300 hrs. (3 years)	500 hrs. (5 years)	
Anodes (external)	Inspect/replace		✓			
Anodes (cylinder head)	Inspect/replace		✓			
Battery (electrolyte level, terminal)	Inspect	✓	✓			
Battery (electrolyte level, terminal)	Fill, charging, replace		✓			
Cooling water leakage	Inspect/replace	✓	✓			
Cowling lock lever	Inspect		✓			
Engine starting condition/noise	Inspect	✓	✓			
Engine idle speed/noise	Inspect	✓	✓			
Engine Oil	Replace	✓	✓			
Engine Oil Filter	Inspect/replace		✓			
Fuel filter (disposal type)	Replace		✓			
Fuel line	Inspect	✓	✓			
Fuel pump	Inspect/replace			✓		
Fuel/engine oil leakage	Inspect	✓	✓			
Gear oil	Replace	✓	✓			
Greasing points	Greasing	✓	✓			
Impeller/water pump housing	Inspect/replace		✓			
Impeller/water pump housing	Replace			✓		
Power tile unit	Inspect	✓	✓			
Propeller/propeller nut/cotter pin	Inspect/replace	✓	✓			
Shift link/ shift cable	Inspect/adjust/replace	✓	✓			
Spark plug(s)	Inspect/replace	✓				
Spark plug caps/spark plug wires	Inspect/replace	✓	✓			
Water from the cooling water pilot hole	Inspect	✓	✓			
Throttle link / throttle cable	Inspect/adjust/replace	✓	✓			
Thermostat	Inspect/replace		✓			
Timing belt	Inspect/replace		✓			

# COURSE SYLLABUS – MCP – PORTABLE – F9.9B/T9.9B

Item	Actions	Initial	Every			
		20 hrs. (3 months)	100 hrs. (1 year)	300 hrs. (3 years)	500 hrs. (5 years)	
Valve clearance	Inspect/adjust				✓	
Cooling water inlet	Inspect	✓	✓			
Main switch/stop switch/choke switch	Inspect/replace	✓	✓			
Wire harness connections/wire coupler connections	Inspect/cleaning if needed	✓	✓			
Fuel tank (Yamaha portable tank)	Inspect/cleaning if needed	✓				
Exhaust guide/exhaust manifold	Inspect/replace	1000 hours				
Timing belt	Replace	1000 hours				



